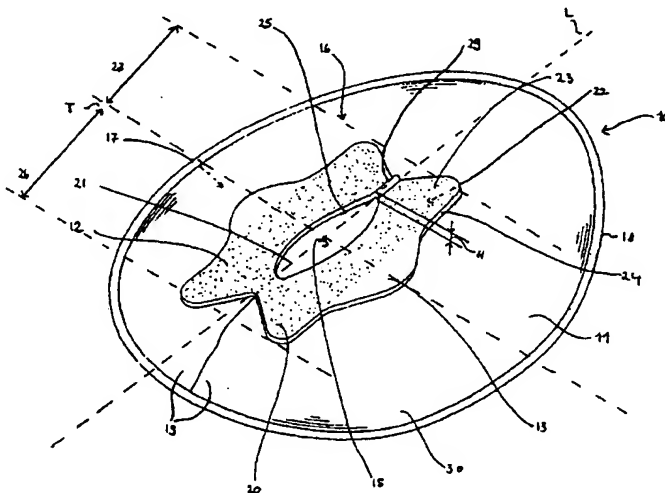




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A61F 13/15, 5/451	A1	(11) International Publication Number: WO 00/00128
		(43) International Publication Date: 6 January 2000 (06.01.00)
<p>(21) International Application Number: PCT/US98/13472</p> <p>(22) International Filing Date: 26 June 1998 (26.06.98)</p> <p>(71) Applicant (for all designated States except US): THE PROCTER & GAMBLE COMPANY [US/US]; One Procter & Gamble Plaza, Cincinnati, OH 45202 (US).</p> <p>(72) Inventor; and</p> <p>(75) Inventor/Applicant (for US only): PALUMBO, Gianfranco [IT/DE]; Georgenfeld 7, D-61348 Bad Homburg (DE).</p> <p>(74) Agents: REED, T., David et al.; The Procter & Gamble Company, 5299 Spring Grove Avenue, Cincinnati, OH 45217 (US).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report.</i></p>

(54) Title: FAECAL COLLECTOR WITH ANATOMICALLY SHAPED SKIN ATTACHMENT DEVICE



(57) Abstract

The present invention relates to a faecal management device (10) designed to provide improved body fit between the flange (12) and the skin of the wearer and thereby prevent leakage. The faecal management device comprises a bag (11) having an aperture (21), and an anatomically-shaped flange (12), which surrounds the aperture (21). The flange (12) provides for adhesive attachment to the perianal area of the wearer. In particular, the flange (12) comprises a projection (29) in the rear portion of the flange (27), which provides an effective seal between the flange (12) and the skin of the wearer and prevents leakage at the coccyx. In another aspect of the present invention, the faecal management device comprising such a flange is used in combination with a disposable diaper (50).

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

FAECAL COLLECTOR WITH ANATOMICALLY SHAPED SKIN ATTACHMENT DEVICE

Field of the Invention

The present invention relates to a body fitting faecal management device. In particular, the present invention is directed towards faecal management devices with improved flanges to provide improved body fit and a tight seal between the skin and the device.

Background of the Invention

Faecal management devices are known articles of manufacture that are designed to be worn principally by incontinence sufferers and infants. Such faecal management devices are attached to the skin at the anal region of the wearer and are intended to entrap and immediately contain faecal material and other bodily discharges. In this manner these products attempt to eliminating the problems related to the smearing of faecal matter on the skin of the wearer such as lessening epidermal irritation, preventing the contamination of articles such as clothing and bedding; and even in preventing the soiling of the carers themselves. Nevertheless, a problem often encountered during the use of such faecal management devices is that typically these devices are designed to be utilised by bedridden patients particularly those who have been provided with an artificial anus. In such applications the device is applied to a relatively flat surface of the skin such that a reasonable seal between the skin and the device can be achieved, provided that the patient remains relatively immobile and no stress is applied upon the device. However, under more stressed circumstances such as devices designed for active adult incontinent patients, or infants, the likelihood of achieving and maintaining a tight seal between the skin of the wearer and the device is considerably reduced.

Unfortunately, particularly for active wearers of such devices, there is always a risk that due to the movement or position of the wearer some of the excreted matter will never actually enter the device. Alternatively, for example when the wearer is sitting there is also a risk that some of excreted matter contained in the bag will be forced back towards the aperture of the device. Under such circumstances the excreted matter will be forced to follow in the direction of least resistance. This is typically in the longitudinal direction of the gluteal groove on the wearer facing surface of the flange. If the flange to skin seal is not tight in this area the excreted matter will thereby be able to escape from the device onto the skin of the wearer either to the rear towards the coccyx and possibly onto the garments of the wearer. Typically, the presence of such faecal material can lead to nasty infections and such a condition is most undesirable, painful and distressing to both the bedridden wearer and active adult wearer as well as infants.

Many articles exist on the market that allege the entrapment and immediate containment of faecal material in an effective manner. The prior art is rich with such examples. For instance, WO 96/19167 describes an absorbent article adapted to contain faecal material and highly fluidic material that is expelled at high velocity. The absorbent article comprises faecal containment members positioned transversely outward of the absorbent assembly, which function by interrupting the lateral movement of the faecal material. The faecal containment members are formed of resilient and porous materials to maintain and provide sufficient void volume to collect the faecal material, respectively. WO 94/14395 discloses a disposable absorbent article comprising a transverse partition disposed on the body facing surface of the topsheet and extending outwardly therefrom, to be upstanding and extend away from the plane of the disposable absorbent article. The transverse partition divides the absorbent article into a front portion and a rear portion, and presents an abrupt discontinuity between the two portions. Faecal material deposited in the rear portion is obstructed from longitudinally migrating to the front portion by the transverse partition. WO 97/01316 details a diaper with a bag for collecting faecal material and a urine collector for storing urine. The bag is formed by doubling over the diaper along a central imaginary line (perpendicular to the longitudinal sides of the diaper) and by drawing the edges (spaced apart from the central imaginary line) parallel to the imaginary line together. In such a manner, the faecal material is isolated from

the skin of the wearer. Japanese application JP 08-117 261 A discloses a diaper having a bag like structure, which is designed for incontinence sufferers. The bag comprises a slit or a hole in a position facing the anus with the slit or hole being surrounded by a surface coated with adhesive. The bag is formed of a water-repellent material. US 3,577,989 details a disposable plastic elimination-trapping bag for incontinence sufferers for both urine and faecal matter. The flange is specifically designed and shaped such that it is generally convex at its curved rearward end while being generally concave at its forward end. In particular, for a female patient, the convex portion of the flange is adapted to closely follow the curved body contour and to fit between the cheeks of the buttocks and below and around the anus while the concave forward end portion of the flange is designed to closely follow the curved contour of the body of the patient above the vulva. Between the end portions of the flange are elongated side portions dimensioned to closely follow the curved body contour between the anus, cheeks and upper legs of the sufferer. EP 0 245 064 describes a faecal incontinence bag having flexible front and rear walls secured together around their periphery. The front wall has a hole for entry of the matter discharged by the wearer. The hole is surrounded by an adhesive pad of skin-compatible water-resistant material secured to the external surface of the front wall. The pad is generally heart-shaped so that when in position the concave portion of the heart-shaped pad is towards the front of the wearer. For all the prior art cases, the faecal matter is not entirely contained in the bag of the faecal management device. It is known that some of the faecal material seeps forward from the anal region and creeps into the urethra.

Nevertheless, there still exists a need for a faecal management device that is extremely effective in completely containing and isolating the faecal material from the anal region and coccyx of the wearer. The present invention addresses this need by providing a faecal management device comprising a bag and a flange whereby the flange is provided with a projection at the rear portion of the flange. It has been found that the presence of such a projection is uniquely advantageous and prevents the escape of faecal material from the device. Furthermore, the presence of such a projection on the faecal management device causes no discomfort to the wearer, leads to a great reduction in infections and epidermal irritations derived from faecal material and results in a high level of wearer and carer satisfaction in relation to skin healthiness.

In another aspect of the present invention, the faecal management device with these projections can be advantageously used with a disposable diaper. The prior art is silent on such a combination. As described above, none of the prior art documents discloses two separate entities that work synergistically to isolate the faecal material from the anal and sensitive genitalia regions of the wearer and which furthermore isolate the skin of the wearer from the absorbent material of the diaper.

Summary of the Invention

A faecal management device constructed in accordance with the present invention comprises a bag having an aperture and an anatomically-shaped flange surrounding the aperture for adhesive attachment to the skin of the wearer. The anatomically-shaped flange is attached to the bag and comprises an outer periphery, an inner periphery adjacent to the aperture, a longitudinal centreline and a transverse centreline wherein the transverse centreline segments the flange into a front portion and a rear portion.

In particular, the flange comprises a wearer facing surface and a garment facing surface wherein said wearer facing surface comprises a projection in the rear portion of the flange. The projection is disposed between the outer periphery and the inner periphery of the flange in a direction parallel to the longitudinal direction. Preferably, the projection extends from the outer periphery to the inner periphery and is disposed in a symmetrical manner. The projection has an effective height ranging from 0.5 millimetres to 15 millimetres, preferably ranging from 2 millimetres to 10 millimetres, more preferably from 3 to 7 millimetres.

The projection is adapted to fit snugly around the anus of the wearer and provide a fluid tight seal between the flange and wearer.

In another aspect of the present invention, the present faecal management device is used in combination with a disposable diaper.

Brief description of the drawings

It is believed that the invention will be better understood from the foregoing description in conjunction with the accompanying drawings in which:

Figure 1 is a perspective view of a faecal management device according to the present invention;

Figure 2 shows a perspective view of the faecal management device of the present invention in conjunction with a disposable diaper; and

Figure 3 is a partially cut-away perspective view of a disposable diaper embodying the present invention.

Detailed description of the Invention

According to Figure 1, the faecal management device (10) of the present invention comprises a bag (11) having an aperture and an anatomically-shaped flange (12) surrounding the aperture (21) for adhesive attachment to the skin of the wearer in the anal region in between the buttocks of the wearer and in the gluteal groove.

From Figure 1, it is evident that the anatomically-shaped flange (12) comprises an outer periphery (24), an inner periphery (25) adjacent to and defining an aperture, a longitudinal centreline L and a transverse centreline T orthogonal thereto. The transverse centreline T segments the anatomically shaped flange (12) into a front portion (26) and a rear portion (27). The flange (12) further comprises a wearer facing surface (23) and a garment facing surface (22).

According to the present invention it has been surprisingly found that the presence of a projection (29) positioned on the wearer facing surface of the anatomically shaped flange (12) is particularly effective in reducing and preventing any faecal matter from escaping from the device between the skin and the flange (12). It is believed that the positioning of a projection (29) at the rear of the wearer facing surface of the flange not only provides a flange which more readily conforms to the contours of anatomy of the body, but also provides an improved seal at the positions on the flange, where the exit of faecal matter

most readily occurs and thereby prevents any unnecessary contact between the skin and the excreted matter. In addition a further surprising advantage of the present invention is that the presence a rear projection (29) also assists in the positioning of the device onto the desired skin location of the wearer of the device, further improving the sealing benefit.

According to the present invention the projection (29) may be present and extend from the wearer facing surface (23) of the flange (12) when the flange is in its flat and unbent configuration. However, it has also been found beneficial if the flange is configured such that the projection is only manifest when the flange is in its bent or in-use position i.e. when the flange is folded along the longitudinal centre line such that it can be placed in the gluteal groove of the wearer.

According to the present invention the projection (29) is disposed between the outer periphery (24) and the inner periphery (25) of the anatomically-shaped flange (12) in a direction parallel to the longitudinal direction L. In addition the projection (29) also extends in the transverse direction between the longitudinal side edges on either side of the longitudinal axis. More preferably, the projection (29) extends from the outer periphery (24) to the inner periphery (25). In the transverse direction the projection (29) preferably does not extend across the entire transverse width of the flange (12) but only up to 50% of the width more preferably up to 30% of the width of the flange measured through the centre of the projection.

The projection (29) may be disposed symmetrically or asymmetrically about the longitudinal axis. In a more preferred embodiment, the projection (29) is disposed in a symmetrical manner. According to the present invention the projection (29) extends perpendicular to the plane of the flange. It is important that the projection (29) be upstanding and rise above the plane of the flange 12 to an effective height H sufficient to present an abrupt discontinuity to obstruct the movement of the faecal material. As used herein, the term "effective height" refers to the maximum distance in the Z-direction from the garment facing surface of the adhesive (20) on the garment facing surface of the flange (12) in its flat orientation and or in-use position. The projection (29) has an effective height ranging from 0.5 millimetres to 15 millimetres. Preferably, the projection (18) has an effective height ranging from 2 millimetres to 10 millimetres, more

preferably an effective height of about 3 to 7 millimetres. The effective height measurements are carried out without the aid of a micrometer in order that no pressure is exerted onto the adhesive and flange material. Typically, the projection (29) is orthogonal to the plane of the flange (12). It should be recognised that if the flange (12) has wrinkles, rugosities, undulations or other deviations from planarity, these should be taken into account at the position of the projection (18) when determining its effective height.

According to the present invention the projection may have any shape. Typically the projection (29) has a longitudinal and or transverse substantially convex cross section. The projection (29) is typically convex in shape and provide a hump like or hill like longitudinal cross section and or in the transverse direction or tubular. The projection may also have a dual hump like cross section so as to provide a projection having two or more distinct heights. Preferably, the hump exhibiting the maximum or effective height of the projection will be positioned towards the outer periphery of the flange.

The projection (29) is preferably hollow or partially hollow to improve resiliency and flexibility of the projections but may also be completely filled. For embodiments wherein the projection (29) is hollow or partially hollow the projection may require additional support means in order to maintain the desired resilient configuration of the projection. Suitable support means include adhesives or the provision of an elastic material connecting the longitudinal sides of the projection to oneanother at least the base of the projection (29) on the wearer facing surface (23) of the flange (12).

According to the present invention the projection (29) should preferably be laterally compressible so that projection (29) will move inward when compressed by lateral forces rather than spring back. The projection (29) should also be resiliently deformable such that if for example the longitudinal sides are compressed the upper or top portion of the projection (29) will be forced upwards and thereby provide a vertical extension of the projection (29) in use and increase the overall effective height of the device. In this manner the sealing effect provided by the projection (29) and more preferably in combination with the flange and adhesive is always maintained, even when the wearer of the device is active during use and thereby places increased pressure onto the device. The

deformability of the projection (29) is thus also particularly important during the actual defecation process whereby the anus opening increases in size and thus the rear projection (29) should preferably not hinder this process whilst maintaining a seal.

The projection (29) may be formed as an integral part of the flange or may be provided as separate entities whereby a material which may be different or identical to the flange material is attached to the flange (12) using means known in the art, typically adhesive. Preferably however, the projections are formed as an integral part of the flange. The projection (29) may be made by forming a single pleat in the constituent material of the flange (12). or by thermobonding the flange material. Alternatively, the projection (28) may be provided by a body compatible adhesive material. In a preferred embodiment of the present invention, the projection (29) is formed from the flange material itself and utilise an adhesive support means.

The projection (29) may either be coated with adhesive or be free from adhesive. According to a preferred embodiment of the present invention, the projection (29) is also covered with a body-compatible adhesive. For embodiments wherein the projection (28) comprises a dual hump longitudinal cross section for example, it has been found particularly beneficial to provide only one of the surfaces of the hump, preferably the hump providing "the effective height" with a body compatible adhesive. The remaining hump surface may be provided with an anti slip material such as rubber.

As shown in Figure 1 aperture (21) is surrounded by a flange (12) and may be provided in any shape or size, such as circular, oblong, heart shaped and may be symmetrical or asymmetrical, preferably the aperture has an oblong configuration either in the longitudinal or in the transversal direction, most preferably the contours of the aperture are in the shape of two ellipses with the respective main axes being substantially perpendicular.

The flange (12) is attached to the bag (11) according to any means known to the man skilled in the art which may provide permanent or releasable attachment. Preferably however, the flange is attached to the bag by adhesive.

Typically, the bag will be attached to the flange, towards the outer periphery of flange so as not to cause any obstruction for the entering faecal matter.

The flange may be provided in any size depending on the wearer group for which the device is intended. Similarly the flange may be provided in any shape and preferably has a symmetrical shape preferably comprising a plurality of lobes (13). The flange comprises a garment facing portion (22) and a wearer facing portion (23).

The flange (12) should be made of soft, flexible and malleable material to allow easy placement of the flange to the perianal area. Typical materials include nonwoven materials, wovens, open celled thermoplastic foams, closed-cell thermoplastic foams, composites of open celled foams and stretch nonwoven, and films, air-laid materials including natural and synthetic fibres, thermally bonded airlaid materials, felt fabrics, needlepunched fabrics, spunlaced fabrics, fluid jet entangled fabrics, wet-laid fabrics, dry-laid fabrics, melt-blown fabrics, staple fibre carding fabrics, spunbonded fabrics, stitch-bonded fabrics, apertured fabrics, combinations of the above or the like. A closed-cell foam of polyethylene has been found effective, but more preferably an open celled polyurethane foam is used. Preferably, such foams have a thickness within the general range of 0.1 to 5 millimetres and a density of 5 to 250 g/m², more preferably 50 g/m². Other thermoplastic foam materials, or other suitable plastics sheet materials having the described properties of such foams (i.e., softness, pliability, stretchability, and contractability) might also be used. Preferably, the material of garment facing surface of the flange may extend into the defined aperture area so as to form a skirt or flap of material which prevents unintentional adhesion of the surface edges of the flange defining the aperture to oneanother during use.

According to the present invention the faecal management device further comprises an attachment means to secure the device to the wearer. Such means include straps and more preferably comprises a body-compatible pressure sensitive adhesive (20) applied to the wearer facing portion (23) of the flange (12).

The adhesive (20) is preferably covered with a release means (not shown) in order to protect the adhesive layer, such as siliconized paper. The adhesive

(20) can cover the entire wearer facing surface of the flange or more preferably have at least one, preferably two to six non-adhesive portions. These portions may be adhesive free or may contain inactivated or covered adhesives. As is evident from Figure 1, the adhesive is in one preferred embodiment not applied to the entire wearer facing surface area of the flange (12), so as to provide lobes (13) on either side of the flange (12) which are non-adhesive and can thereby serve to facilitate placement and removal of the device whilst avoiding contact with the adhesive. These lobes are however preferably also covered by the release paper. Before application of the faecal management device (10) to the skin of the wearer, the release means if present is removed.

According to the present invention any medically approved water resistant pressure sensitive adhesive may be used to attach the device to the perianal area of the wearer, such as hydrocolloid adhesives and hydrogel adhesives. Particularly effective adhesives in providing the desired adhesive properties to secure the flange to the skin of the wearer at the sensitive perianal area, whilst allowing for relatively painless application and removal are formed from crosslinking polymers with a plasticizer to form a 3-dimensional matrix.

The adhesive (20) can be applied to the wearer facing surface of the flange (12) by any means known in the art such as slot coating, spiral, or bead application or printing. Typically the adhesive is applied at a basis weight of from 20g/m^2 to 2500g/m^2 , more preferably from 500g/m^2 to 2000g/m^2 most preferably from 700g/m^2 to 1500g/m^2 depending on the end use envisioned. For example for faecal management devices to be used for babies the amount of adhesive may be less than for faecal management devices designed for active adult incontinence sufferers.

The bag (11) as used herein is a flexible receptacle for the containment of excreted faecal matter. The bag (11) can be provided in any shape or size depending on the intended use thereof, i.e. whether the device is intended for bedridden patients or active patients suffering from incontinence or requiring an artificial bowel or for infants. For example elongated bags which are principally tubular or rectangular are typically utilised by bedridden patients and elderly incontinence sufferers. For more active wearers whether infants or adults, the faecal management device should preferably be anatomically shaped such that

the device follows the contours of the body and can be worn inconspicuously by the wearer under normal garments.

Particularly, preferred shapes are flat circular type bags, cone shaped bags, truncated shaped bags and pyramidal or truncated pyramidal or cone shaped bags. In a most preferred embodiment of the present invention, the bag (11) has a substantially truncated cone shape. Typically the bags will have a wearer facing portion (16) and a garment facing portion (17). The wearer facing portion (16) of the faecal management device (10) is disposed adjacent the buttocks of the wearer. As such, the wearer facing portion (16) amply covers the buttocks of the wearer and does not hang between the thighs of the wearer.

In addition, the bag (11) is preferably shaped to allow at least partial insertion and retention of the bag in-between the buttocks of the wearer and thereby ensure good contact between the flange and the skin of the wearer. For example the faecal management bag may be provided with a neck portion or conduit.

The bag (11) is preferably designed to provide sufficient volume for faecal material under a variety of wearing conditions, also when worn by a freely moving, i.e. not bedridden wearer. Sitting on the bag, for example, will result in a largely reduced volume in some areas of the bag. Thus, the bag is preferably shaped to provide sufficient volume in areas which are not subjected to much pressure in wearing conditions such as sitting.

The bag (11) is designed to safely contain any entrapped material, typically it will be liquid impermeable, yet it may be breathable. The bag is designed of sufficient strength to withstand rupture in use, also when pressure on the bag is exerted in typical wearing conditions, such as sitting.

According to the present invention, depending on the shape of the bag (11) required, the bag (11) may be provided from a unitary piece of material or from a number of separate pieces of material, which may be identical or different and which are sealed at their respective peripheries.

In one preferred embodiment the bags herein have a wearer facing portion (16) and a garment facing portion (17) which comprise separate pieces of material. The wearer facing portion (16) and the garment facing portion (17) are sealed at the periphery of the bag (11), thus creating a bag peripheral rim (18). As is visible from Figure 1, the wearer facing portion (16) of the bag (11) may comprise two further sections (19), which are secured to each other by means known to the man skilled in the art, such as adhesive, thermobonding or pressure bonding in order to provide the desired bag configuration. Said rim (18) may also be inside the bag, thus being coextensive with the inner surface (15) of the bag (11) rather than with the outer surface (30) of the bag (11). Preferably the bag (11) is asymmetrical to the transversal axis, so that the distance measured in the longitudinal direction from the centre of the aperture (21) to the front end of the bag (11) is shorter than to the rear end of the bag (11).

According to the present invention the bag (11) can comprise one or multiple layers, preferably two or three layers. The layer on the inside of the bag, which will typically at least partially come in contact with faecal material is called the inner layer. The outermost layer of the bag, which will typically at least partially come in contact with the skin to the wearer and the garments of the wearer, is called the outer layer.

The layers of the bag material may be provided from any material, preferably so that the bag is liquid impervious. The layers may in particular comprise any material such as non-wovens or films. In a preferred embodiment of the present invention a laminate may be formed from a non-woven layer and a film. The laminate can be formed by means known to the man skilled in the art.

Any non-woven layer can comprise felt fabrics, spunlaced fabrics, fluid jet entangled fabrics, air-laid fabrics, wet-laid fabrics, dry-laid fabrics, melt-blown fabrics, staple fibre carding fabrics, spunbonded fabrics, stitch-bonded fabrics, apertured fabrics, combinations of the above or the like.

Suitable film materials for any of said layers preferably comprise a thermoplastic material. The thermoplastic material can be selected from among all types of hot-melt adhesives, polyolefins especially polyethylene, polypropylene, amorphous polyolefins, and the like; material containing meltable

components comprising fibres or polymeric binders including natural fibres such as cellulose - wood pulp, cotton, jute, hemp; synthetic fibres such as fibreglass, rayon, polyester, polyolefin, acrylic, polyamid, aramid, polytetrafluoroethylene metal, polyimide; binders such as bicomponent high melt/low melt polymer, copolymer polyester, polyvinyl chloride, polyvinyl acetate/chloride copolymer, copolymer polyamide, materials comprising blends wherein some of the constituent materials are not meltable; air and vapour permeable materials including microporous films such as those supplied by EXXON Chemical Co., III, US under the designation EXXAIRE or those supplied by Mitsui Toatsu Co., Japan under the designation ESPOIR NO; and monolithic breathable materials such as Hytre!™ available from DuPont and Pebax™ available from ELF Atochem, France.

In a preferred embodiment a film, which is comprised in any layer, is preferably permeable to gases such as air and to vapour such as water vapour in order to avoid the problem of entrapment and condensation of moisture vapour given off by the body of the wearer and thus, the hot, clammy and uncomfortable conditions after a short period of use.

The outer layer of the bag is preferably provided with a non-woven layer. Such material layers present an uneven surface to the skin of the wearer and thus reduce significantly the problem of occlusion and greatly improve skin healthiness.

In one preferred embodiment of the present invention the bag comprises two layers. Preferably the outer layer comprises a non-woven layer and the inner layer comprises a film.

In yet another preferred embodiment of the present invention, the bag (11) comprises three layers, preferably one film and two non-woven layers. In an even more preferable embodiment the film is interposed between the two non-woven layers. This sequence of layers results in a closed fibrous structure, which has a particularly pleasing sensation on contact with the skin of the wearer. In yet another preferred embodiment the inner layer comprises a film and the other two layers comprise non-wovens.

The non-woven layer or the non-woven layers comprised by the bag (11) may be hydrophobic or hydrophilic. If the bag (11) does not comprise a film layer, preferably at least one non-woven layer is hydrophobic. As a consequence, fluid penetration is resisted through the wearer facing portion (16) and the garment facing portion (17) of the faecal management device (10). If the bag comprises a film or a hydrophobic non-woven layer, further non-woven layers may be hydrophilic.

Typically, the non-woven layer is treated with a surface active material, such as a fluorchemical or other hydrophobic finishings, to provide the requisite hydrophobicity. The non-woven layer, however, may equally be treated with coatings of liquid impervious materials such as hot-melt adhesives or coatings of silicone or other hydrophobic compounds such as rubbers and vegetable and mineral waxes or it may be physically treated using nano-particulates or plasma coating techniques, for example.

The non-woven layer can also be treated with agents to improve the tactile perceivable softness of the wearer facing portion (16) and the garment facing portion (17). The agents include but are not limited to vegetable, animal or synthetic oils, silicone oils and the like. The presence of these agents are known to impart a silky or flannel-like feel to the non-woven layer without rendering it greasy or oily to the tactile sense of the wearer. Additionally surfactant material, including anionic, non-anionic, cationic and non-cationic surfactants, may be added to further enhance softness and surface smoothness.

Furthermore, the non-woven layer may be impregnated with a lotion to provide desirable therapeutic or protective coating lotion benefits. The lotion coating on the wearer facing portion (16) and the garment facing portion (17) is transferable to the skin of the wearer by normal contact and wearer motion and/or body heat. Generally, mineral oil in the form of a lotion is recognised as being effective in imparting a soothing, protective coating to the skin of the wearer. It is also possible to impregnate the non-woven layer with a solid oil phase of cream formulation or to incorporate into the non-woven layer an array of pressure- or thermal- or hydrorupturable capsules containing for example, baby oil.

In one embodiment of the present invention the bag may contain absorbent material. The absorbent material may comprise any absorbent material which is capable of absorbing and retaining liquids. The absorbent material may comprise a wide variety of liquid-absorbent materials commonly used in disposable diapers and other absorbent articles such as comminuted wood pulp, which is generally referred to as airfelt. Examples of other suitable absorbent materials include creped cellulose wadding; meltblown polymers, including coform; chemically stiffened, modified or cross-linked cellulosic fibers; tissue, including tissue wraps and tissue laminates; absorbent foams; absorbent sponges; superabsorbent polymers; absorbent gelling materials; or any other known absorbent material or combinations of materials.

The absorbent material may be positioned in the bag (11) in any suitable manner. For example, the absorbent material may be loosely arranged within the bag or may be secured to the inner layer of the bag (11). Any known techniques for securing absorbent material to nonwoven and film substrates may be used to secure the absorbent material to the inner layer of the bag. The absorbent material may also be arranged to have any desired shape or configuration (e.g., rectangular, oval, circular, etc.).

Detailed description of a diaper to be worn in combination with the faecal management device

The faecal management device (10) of the present invention has been found to be particularly useful and beneficial when used in conjunction with a garment, or diaper (50), preferably a disposable diaper - refer to Figure 2. The faecal management device (10) is preferably first positioned in the perianal area of the wearer before the disposable diaper (50) is applied. In particular, the diaper (50) is positioned over the faecal management device (10) and fastened in a conventional manner around the body of the wearer. It has been found that, in addition, to providing excellent separation between urine and faecal material, the combined faecal management device (10) and diaper (50) system actually reduces skin irritation, which may at times occur, especially since the group of typical wearers includes the very old, the very young and the unhealthy wearers. In effect, the presence of the faecal management device (10) permits the formation of a separation layer between the skin of the wearer and the diaper

(50), i.e. a part of the absorbent core (58) of the diaper (10). The diaper (50) can be of the conventional type (an embodiment of which is described below although not a limiting example by any means) or can be adapted to contain in an effective and comfortable manner the faecal management device (10) according to the teachings of the present invention.

As used herein, the term "disposable diapers" refers to articles which absorb and contain body extrudates; and more specifically, refers to articles which are placed against or in proximity to the body of the wearer to absorb and contain the various extrudates discharged from the body and which are intended to be discarded after a single use (i.e., they are not intended to be laundered or otherwise restored or reused) and, preferably, to be recycled, composted or otherwise disposed of in an environmentally compatible manner. As used herein, the term "diaper" refers to a garment generally worn by infants or incontinence sufferers that is drawn up between the legs and fastened about the waist of the wearer.

Figure 3 is a partially cut-away perspective view of a diaper (50) embodying the present invention prior to it being placed on the wearer over the faecal management device (10). As is visible from Figure 3, a preferred diaper (50) comprises a body portion (52) and a refastenable mechanical fastening device (54). A preferred body portion (52) comprises a liquid pervious topsheet (56), and absorbent core (58), a liquid impervious backsheet (60), and elastically contractible leg cuffs (62); each leg cuff (62) preferably comprising a side flap (64) and one or more elastic members (66). For simplicity purposes, only one elastic member (66) is shown in the side flap (64). While the topsheet (56), the absorbent core (58), the backsheet (60), the side flaps (64), and the elastic members (66) may be assembled in a variety of well-known configurations. A preferred disposable diaper configuration is shown and generally described in US 3,860,003, an even more preferred disposable diaper configuration is shown and generally described in WO 93/16669. In this preferred diaper configuration, the backsheet (60) is joined to the topsheet (56); the absorbent core (58) is positioned between the topsheet (56) and the backsheet (60); the side flaps (64) extend outwardly from and along each side edge of the absorbent core (58); and the elastic member (66) is operatively associated with each side flap (64).

Figure 3 shows the body portion (52) in which the topsheet (56) and the backsheet (60) are coextensive and have length and width dimensions generally larger than those of the absorbent core (58). The topsheet (56) is superposed on the backsheet (60) thereby forming the periphery (68) of the body portion (52).

The body portion (52) has an inside surface (74) and an outside surface (76). When a backsheet (60) is used, it typically forms the outside surface (76) of the body portion (52). The inside surface (74) is that surface of the diaper (50) opposite the outside surface (76) and in the embodiment shown is typically formed by the topsheet (56). In general, the inside surface (74) of the diaper (50) is that surface coextensive with the outside surface (76) and which is for the greater part in contact with the wearer when the diaper (50) is worn.

The absorbent core (58) of the body portion (52) may be any absorbent means which is generally compressible, conformable, non-irritating to the skin of the wearer, and capable of absorbing and retaining liquids such as urine and other certain bodily discharges. The absorbent core (58) may be manufactured in a variety of sizes and shapes (for example, rectangular, hour-glass, "T"-shaped, asymmetric, etc.) and from a wide variety of liquid absorbent materials commonly used in disposable diapers and other absorbent articles such as comminuted wood pulp which is generally referred to as airlaid. Examples of other suitable absorbent materials include creped cellulose wadding, meltblown polymers including coform, crosslinked cellulosic fibers, tissue including tissue wraps, absorbent foams, absorbent sponges, superabsorbent polymers, absorbent gelling materials, or any equivalent materials or combinations of materials. The configuration and construction of the absorbent core (58) may also be varied (for example, the absorbent core (58) may have varying caliper zones, hydrophilic gradients, superabsorbent gradients, or lower average density and lower average basis weight acquisition zones; or may comprise one or more layers or structures). Further, the size and absorbent capacity of the absorbent core (58) may be varied to accommodate wearers ranging from infants to adults.

The backsheet (60) is impervious to liquids (for example, urine) and is preferably manufactured from a thin plastic film, preferably a thermoplastic film, although other flexible liquid impervious materials may also be used. As used herein, the term "flexible" refers to materials which are compliant and which will

readily conform to the general shape and contours of the human body. The backsheet (60) prevents the exudates absorbed and contained in the absorbent core (58) from soiling articles which are in contact with the diaper (50) such as undergarments and bedding. The backsheet (60) may thus comprise polymeric films such as thermoplastic films of polyethylene or polypropylene, or composite materials such as film-coated non-woven material. Exemplary films are manufactured by Tredegar Industries, Inc. of Terre Haute, Ind., USA or BP-Chemical PlasTec, Rotbuchenstrasse 1, D-8000 München, Germany.

The backsheet (60) is preferably textured to provide a more clothlike appearance. Further, the backsheet (60) may also permit vapours to escape from the absorbent core (58) while still preventing exudates from passing through the backsheet (60) by, for example, being supplied with microapertures. The size of the backsheet (60) is dictated by the size of the absorbent core (58) and the exact diaper design selected.

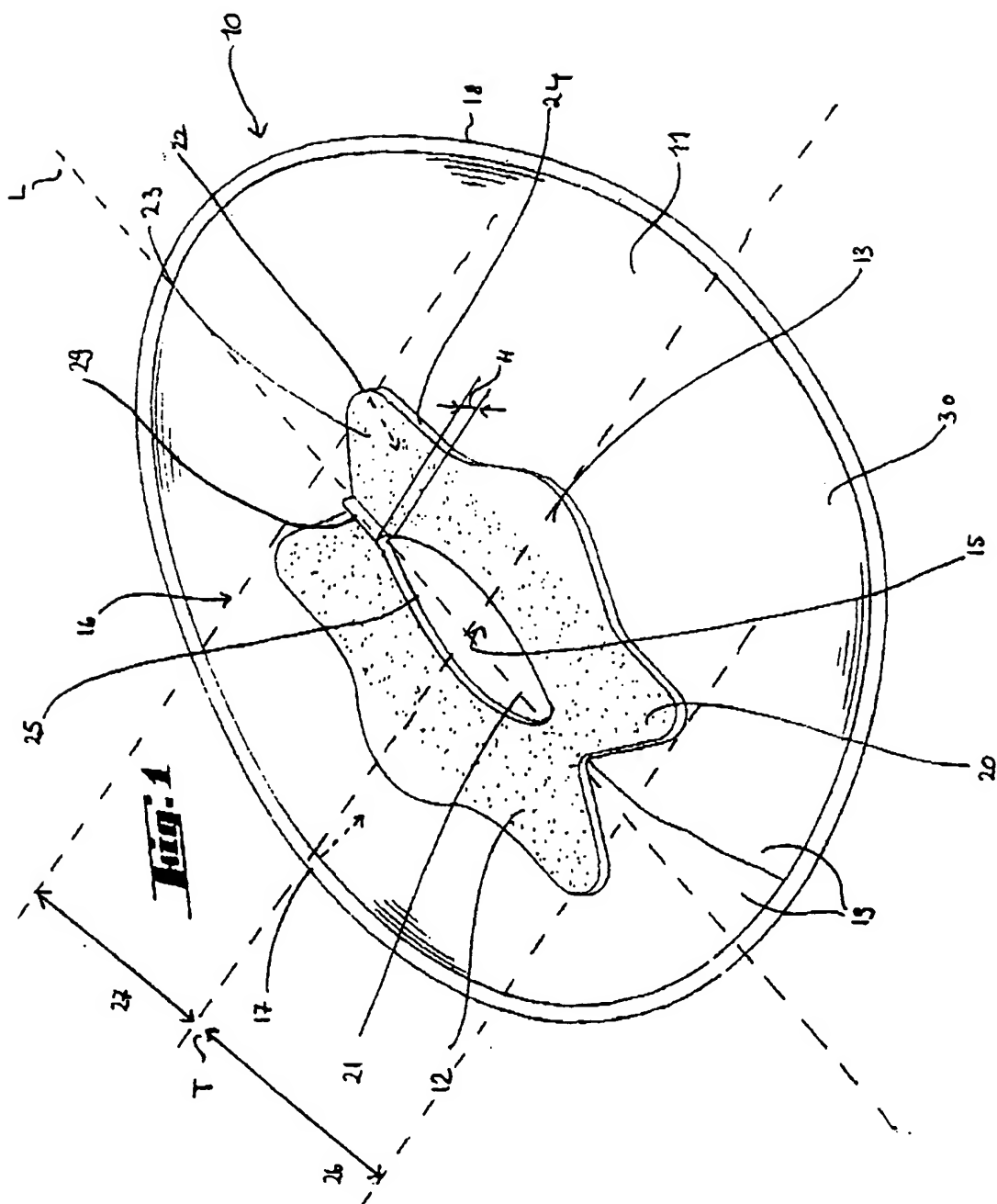
The topsheet (56) of the diaper is compliant, soft feeling and non-irritating to the skin of the wearer. Further, the topsheet (56) is liquid pervious permitting liquids (for example, urine) to readily penetrate through its thickness. A suitable topsheet (56) may be manufactured from a wide range of materials, such as porous foams, reticulated foams, apertured films; or woven or non-woven webs of natural fibres (for example, wood or cotton fibres) or from a combination of natural and synthetic fibres. Preferably, it is made of a material that isolates the skin of the wearer from liquids retained in the absorbent core (58).

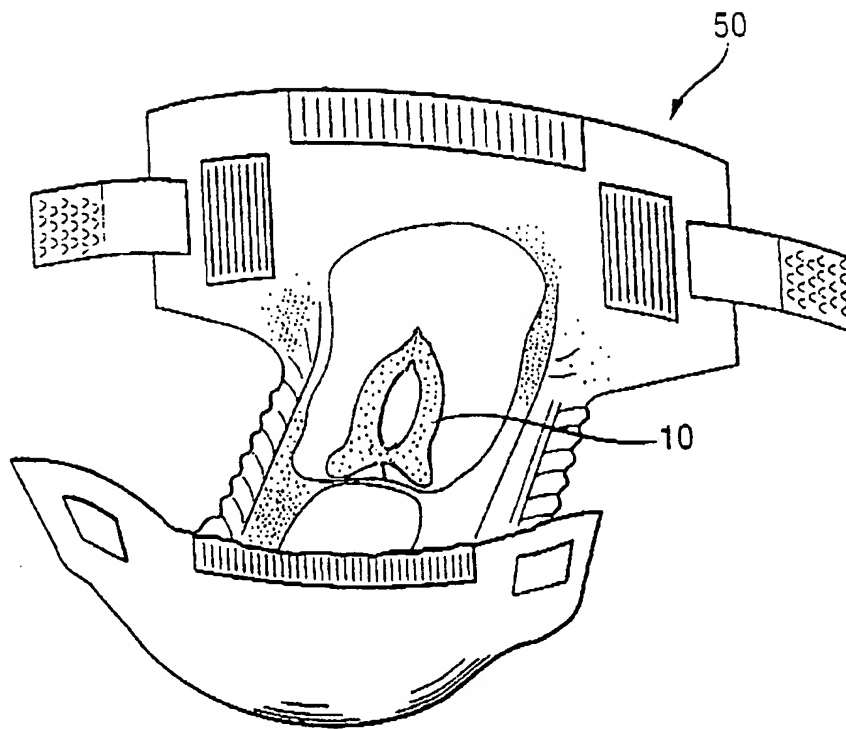
There are a number of manufacturing techniques which may be used to manufacture the topsheet (56). For example, the topsheet (56) may be a non-woven web of fibres. An exemplary topsheet (56) is carded and thermally bonded by means well-known to those skilled in the fabric art. A suitable topsheet (56) is manufactured by, for example, Veratec Inc., a division of International Paper Company, of Walpole, Mass., USA. A topsheet (56) particularly preferred for incontinence garments comprises a formed thermoplastic film.

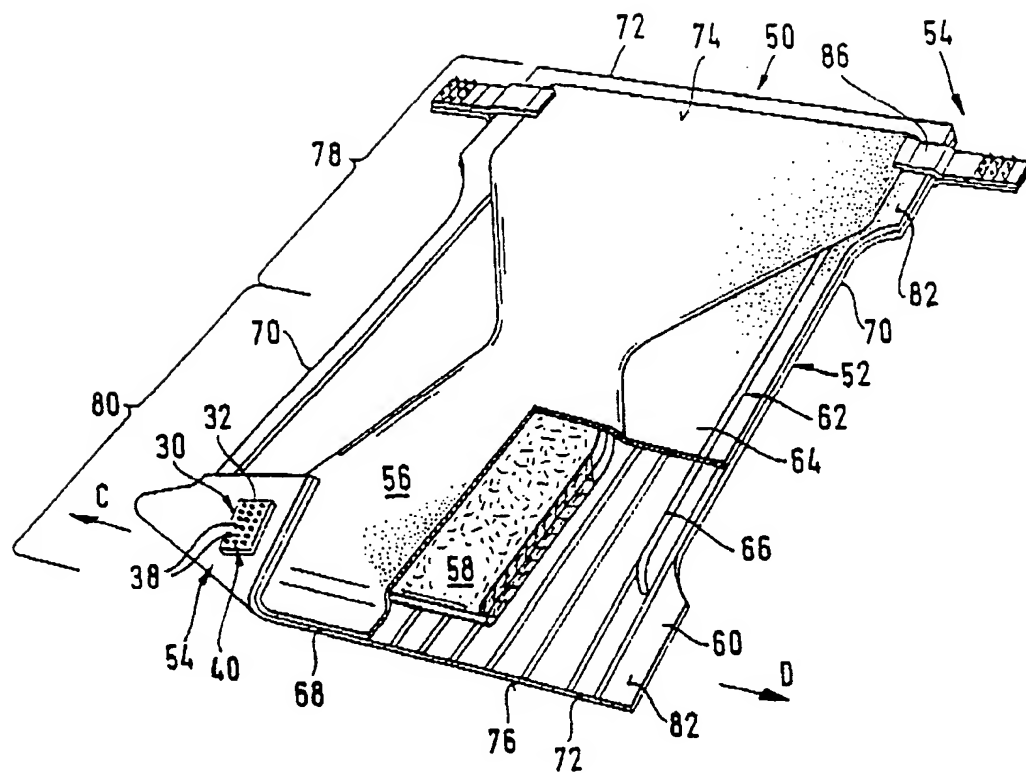
CLAIMS

1. A faecal management device (10) comprising a bag (11), said bag (11) having an aperture (21) and an anatomically-shaped flange (12) surrounding said aperture for adhesive attachment to perianal area of wearer, said anatomically-shaped flange (12) being attached to said bag (11) wherein said anatomically-shaped flange comprises an outer periphery (24), an inner periphery (25) adjacent said aperture (21), a longitudinal centreline (L) and a transverse centreline (T) orthogonal thereto, said transverse centreline (T) segmenting said anatomically-shaped flange (12) into a front portion (26) and a rear portion (27), and said flange (12) having a wearer facing surface (23) and a garment facing surface (22),
characterised in that
said anatomically-shaped flange (12) comprises a projection (29) in said rear portion (27).
2. A faecal management device (10) according to claim 1 wherein said projection (29) is disposed between said outer periphery (24) and said inner periphery (25) of said anatomically-shaped flange (12) in a direction parallel to said longitudinal direction (L).
3. A faecal management device (10) according to claim 2 wherein said projection (29) extends from said outer periphery (24) to said inner periphery (25).
4. A faecal management device (10) according to any of the preceding claims wherein said projection (29) is symmetrical about said longitudinal axis.
5. A faecal management device (10) according to any of the preceding claims wherein said projection (29) has an effective height ranging from 0.5 millimetres to 15 millimetres.

6. A faecal management device (10) according to claim 5 wherein said projection (29) has an effective height ranging from 2 millimetres to 10 millimetres, preferably from about 3 millimeters to 7 millimetres.
7. A faecal management device according to any one of the preceding claims wherein said projection (29) has a substantially convex longitudinal cross section.
8. A faecal management device (10) according to any of the preceding claims wherein said wearer facing surface of said flange (12) comprises an adhesive (20).
9. The use of a faecal management device (10) according to any of the preceding claims in combination with a disposable diaper (50).
10. The use of a faecal management device (10) according to claim 8 whereby said faecal management device (10) is first positioned by placing the flange (12) on the skin in between the buttocks of the wearer, and then positioning said disposable diaper (50) over said faecal management device (10) and fastening in a conventional manner around body of said wearer.



***Fig. 2***

**Fig. 3**

INTERNATIONAL SEARCH REPORT

Inter: 1al Application No
PCT/US 98/13472

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 A61F13/15 A61F5/451

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 753 290 A (HOLLISTER INC) 15 January 1997 see claims; figures ---	1
A	GB 2 116 849 A (HOLLISTER INC) 5 October 1983 cited in the application see claims; figures ---	1
A	GB 1 078 588 A (HOLLISTER INC) 9 August 1967 see the whole document ---	1
A	GB 1 092 274 A (BARD INC) 22 November 1967 see the whole document ---	1
-/--		

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

4 March 1999

Date of mailing of the international search report

11/03/1999

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Douskas, K

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 98/13472

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 577 989 A (ANDERSON JEAN O) 11 May 1971 cited in the application see claims; figures ---	1
A	PATENT ABSTRACTS OF JAPAN vol. 096, no. 009, 30 September 1996 & JP 08 117261 A (BEPPU YOSHIO), 14 May 1996 see abstract; figures -----	1,9,10

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 98/13472

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0753290 A	15-01-1997	US 5593397 A	14-01-1997
		CA 2176782 A	14-01-1997
GB 2116849 A	05-10-1983	US 4445898 A	01-05-1984
		AU 559535 B	12-03-1987
		AU 1199883 A	22-09-1983
		CA 1190823 A	23-07-1985
		CA 1197747 C	10-12-1985
		DE 3309083 A	22-09-1983
		DK 102883 A, B,	17-09-1983
		FR 2523435 A	23-09-1983
		GB 2152387 A, B	07-08-1985
		HK 52087 A	10-07-1987
		HK 83087 A	13-11-1987
		IE 53994 B	10-05-1989
		JP 1500596 C	28-06-1989
		JP 58165843 A	30-09-1983
		JP 63052900 B	20-10-1988
		SE 454238 B	18-04-1988
		SE 8301349 A	17-09-1983
GB 1078588 A		NONE	
GB 1092274 A		NONE	
US 3577989 A	11-05-1971	NONE	

